

# ELASTIKOTE® RESTORATION PROTOCOL: ALUMINUM

## ElastiKote 5000

## 10 Year Warranty

### Existing Aluminum Candidate

**Rust Inhibitive/EPDM Primer  
at 3 mil @ 250 sq. ft/gal as needed**

**Repair all horizontal seams etc.  
w/ SEBS Mastic with reinforcement  
as needed or Labor Sav 'R Mastic**

**ElastiKote 5000 Light Gray (1.50 gal per sq)**

**ElastiKote 5000 White (1.50 gal per sq)**

### Application

Complete Preparation Steps (below)

Apply ElastiKote Rust Inhibitive/EPDM Primer at 3 mil @ 250 sq. ft/gal on rusty areas as needed. Areas cleaned with Phosphoric Acid Cleaner MUST be primed.

Allow Primer to dry at least 24 hours

Apply 1st coat of ElastiKote 5000 (Light Gray) at 1.5 gal per sq

Apply final wear coat of ElastiKote 5000 (White) at 1.5 gal per sq

**TOTAL COMPLETED MILS\_ 21 Dry Mills**

### Preparation

Utilize a power washer in a range of 3750–4000 psi. Utilize wire brushing to remove loose mill scale, biomass, expended paint or coatings, corrosion or any other loose or foreign particulate.

Clean greasy areas as needed with ElastiKote Substrate Cleaner. Use ElastiKote Phosphoric Acid Cleaner on any remaining rust.

Surface must be dry, clean, and free from dirt, loose rust and foreign substances.

Any remaining aluminized asphalt or asphalt bitumen coatings are to be coated with ElastiKote 5000 SB silver @ 1.5 gal per sq.

All vertical seams and/or fasteners must be inspected and sealed with 5000 SEBS Mastic or 5000 Sprayable mastic. All horizontal seams must be inspected and sealed with SEBS mastic and scrim or Labor Sav 'R mastic is acceptable for horizontal seams when seam separation does not exceed 3/16 inch.

All penetrations etc. must be inspected, prepared & sealed. For penetrations that are a maximum of 3/16" wide or less, it is acceptable to properly seal such physical details using ElastiKote Labor Sav 'R mastic applied at a minimum thickness of 3/16" and a minimum width of 4" wide